



Compak 1

£ 600.00 + VAT

Ex works

Product Specification

- Capacity: R1AT & R2AT
1/4" - 1/2" (2 wire)
- Standard die sets supplied - 1/4" - 1/2" (Integral)
- Calibration - Hydralok direct dial micrometer adjustment
- Operation by twin speed hand pump with integral relief valve
- Pump Rating 700 Bar (10,000 psi)
- Additional die sets available for 1 piece fittings, Freon, PTFE & other special applications
- Optional Air/Hydraulic foot pump to replace hand pump 5.5 - 7 Bar input (80-100 psi)
- **Packed Dimensions: 450mm x 400mm x 300mm**
- **Gross Weight: 25 kgs**

Compak 1 Die Chart

	Range (mm)	Length
Integral	17 - 27	37
Maximum opening 67mm		

Hoses Direct PO Box 3222, Brighton, East Sussex, BN2 5AW
Tel: 0800 652 6038, Fax: 0800 652 6039, email: sales@hoses.co.uk



HE325 -
Manually Operated
£ 1000.00 + VAT
Ex-works

Product Specification

- Capacity: R1AT & R2AT 3/16" to 1 1/4" (2 wire) R9R/4SP up to 1" (4 wire)
- Standard Die sets supplied. 1/4" - 1" 4 sets (EC04-EC16)
- Calibration - Hydralok colour coded system
- Operation by a Twin Speed Hand pump with integral relief valve
- Pump Rating 700 Bar (10,000 PSI)
- Additional die sets available for 1 piece fittings, Freon, PTFE & other special applications
- Optional Air/Hydraulic foot pump to replace hand pump. 5.5 - 7 Bar input (80-100 PSI)
- **Packed Dimensions: 400 x 400 x 800mm**
- **Gross Weight: 85kgs**

HE325 Die Chart

DIE No.	Range (mm)	Length
*EC03	10.0 - 17.0	35.00
EC04	16.0 - 23.0	48.00
EC08	23.5 - 30.3	50.00
EC12	30.0 - 37.0	56.00
EC16	37.0 - 44.0	70.00
*EC20	44.5 - 52.0	70.00

Maximum opening 96mm

** EC03 & EC20 not supplied as standard*



Die No	Range mm	Length	Ferrule Dia Max
* H06	6.0-7.9	40.00	18.00
* H08	8.0-9.9	40.00	20.00
* H10	10.0-12.9	40.00	22.00
* H13	13.0-15.9	40.00	25.00
H16	16.0-18.9	40.00	28.00
H19	19.0-21.9	40.00	31.00
H22	22.0-25.9	50.00	34.00
H26	26.0-29.9	50.00	38.00
H30	30.0-33.9	50.00	42.00
H34	34.0-39.9	60.00	46.00
H40	40.0-45.9	60.00	52.00
* H46	46.0-51.9	70.00	58.00
* H52	52.0-57.9	70.00	64.00

Max opening diameter 100mm
 *These dies not supplied as standard

H25MM - Manually Operated (micrometer)

£ 1400.00 + VAT
Ex works

Product Specification

- Capacity: R1AT & R2AT 3/16" to 1 1/4" (2 wire) R9R/4SP up to 1" (4 wire)
- Standard Die sets supplied. 1/4" - 1", 7 sets (H16 - H40), see chart below.
- Die location - Easy fit - Slide in dies
- Calibration - Micrometer
- Operation by a Twin Speed Hand Pump with integral relief valve
- Pump rating 700 bar (10,000 psi)
- Additional die sets available for 1 piece fitting, freon, PTFE and other special applications
- Optional Air/Hydraulic foot pump to replace hand pump. 5.5 - 7 bar input (80-100 psi)
- **Packed Dimensions: 840mm x 540mm x 730mm**
- **Gross weight: 60 kgs**



Die No	Range mm	Length	Ferrule Dia Max
* H06	6.0-7.9	40	18
* H08	8.0-9.9	40	20
* H10	10.0-12.9	40	22
* H13	13.0-15.9	40	25
H16	16.0-18.9	40	28
H19	19.0-21.9	40	31
H22	22.0-25.9	50	34
H26	26.0-29.9	50	38
H30	30.0-33.9	50	42
H34	34.0-39.9	60	46
H40	40.0-45.9	60	52
* H46	46.0-51.9	70	58
* H52	52.0-57.9	70	64

Maximum opening diameter - 100mm
 * These dies not supplied as standard

H25ME - Manually Operated
£ 1650.00 + Vat Ex works

Product Specification

- Capacity: R1AT & R2AT 3/16" to 1 1/4" (2 wire) R9R/4SP up to 1" (4 wire)
- Standard Die sets supplied. 1/4" - 1", 7 sets (H16 - H40), see chart below.
- Die location - Easy fit - Slide in dies
- Calibration - Electronic keypad
- Operation by a Twin Speed Hand Pump with integral relief valve
- Pump rating 700 bar (10,000 psi)
- Additional die sets available for 1 piece fitting, freon, PTFE and other special applications
- Optional Air/Hydraulic foot pump to replace hand pump. 5.5 - 7 bar input (80-100 psi)
- **Packed Dimensions: 840mm x 540mm x 730mm**
- **Gross weight: 60 kgs**

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Die No	Range (mm)	Length	Ferrule Dia Max
*06	06.0-07.90	40	18
*08	08.0-.09.90	40	20
*10	10.0-12.90	40	22
*13	13.0-15.9	40	25
16	16.0-18.9	40	28
*19	19.0-21.9	40	31
22	22.0-25.9	50	34
*26	26.0-29.9	50	38
28	28.0-33.9	50	40
*30	30.0-33.9	60	42
34	34.0-39.9	70	46
40	40.0-45.9	70	52

H25B4 - Electrically Operated

£ 2500.00 + VAT Ex-works

Product Specification

Hose Capacity	1" R9R/4SP (4wire)	Swaging Range	06mm - 45.9mm
Max opening	+31.6mm	Motor	2.2 kw
Swaging Force	1750 kN	Standard Dies	16,22, 28, 34, 40
Max Cycle time (O - C)	12 sec	Packed dimensions	940 x 640 x 1030 mm
Max Cycle time (C - O)	17 sec	Gross weight	130 kg
Voltages 3 phase	220/240-380/440 50 hz	225/280-440/480 60hz	
Options	Twin speed hydraulic	Max cycle time (O - C) 4 sec	
	power pak	Max cycle time (C - O) 10 sec	
	Additional die sets	1 piece, Freon, PTFE	

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Die No	Range mm	Length	Ferrule Dia Max
*06	06.0-07.9	40	18
*08	08.0-09.9	40	20
*10	10.0-12.9	40	22
*13	13.0-15.9	40	25
16	16.0-18.9	40	28
19	19.0-21.9	40	31
22	22.0-25.9	50	34
26	26.0-29.9	50	38
*28	28.0-33.9	50	40
30	30.0-33.9	60	42
34	34.0-39.9	70	46
40	40.0-45.9	70	52
46	46.0-51.9	80	58

H32B4 - Electrically Operated

£ 2800.00 + VAT

Ex Works

Product Specification

Hose Capacity	1 ¼ R9R/4SP 4 wire	Swaging Range	06mm - 51.9mm
Max opening	+31.6mm	Motor	2.2 kw
Swaging Force	1750 kN	Standard Dies	16 19 22 26 30 34 40 46
Max cycle time (O-C)	4 sec	Packed Dimensions	940 x 640 x 1030 mm
Max cycle time (C-O)	10 sec	Gross weight	130 kg
Voltages 3 phase	220/240 - 380/440 50hz	225/280-440/480 60hz	
Voltages 1 phase	220/240 50hz		
Options	Foot pedal/stroke control		
	Additional Die Sets	1 piece, Freon, PTFE	